# **Huck Pneudraulic Tooling**



### 244BT

The 244BT tool is designed for rapid installation of Huck BobTail 3/16" (5mm) and 1/4" (6mm) diameters. This lightweight tool, featuring a minimal moving parts design, provides for fast, uniform installations, and delivers optimum stroke for one-cycle installation of fasteners.



## 256BT

Designed for quick installation of Huck BobTail fasteners, the 256BT tool features optimum stroke, one-cycle fastener installation, and minimal moving parts. The 256BT includes standard inline nose assemblies, ranging from 5/16" (8mm) to 3/8" (10mm).



## 2022

The Model 2022 is a lightweight, high-speed tool that is well-suited for both production and maintenance/repair applications where 1/4" and smaller diameter (standard and extended grip) blind fasteners are used. The 2022 features a long stroke, in-line piston for production rates of up to 30 installations per minute. The 2022's ergonomically designed handle and light weight (5.4 pounds) combine to minimize operator fatigue.



## 2024

The Model 2024 is designed for production volume installation of 1/4" and smaller diameter blind fasteners. This proven tool offers a number of outstanding features, including an ergonomically designed handle, plated piston rods, and an efficient in-line piston. An extended piston version (2024L) is available and an optional vacuum assist pintail collection system (2024V) can be added.



## 2025

Featuring an ergonomically designed handle, plated piston rods and an efficient in-line piston, the 2025 tool is ideal for high-volume production installation of blind fasteners and two-piece lockbolts, 1/4" and smaller diameter. An extended piston version (2025L) is available and an optional vacuum assist pintail collection system (2025V) can also be added.

# **Huck Pneudraulic Tooling**



### 254

The Model 254 tool is a high-speed production tool, capable of installing up to 20 fasteners per minute. This lightweight Huck tool is designed for productivity; installing various fasteners from 3/16" (5mm), 1/4" (6mm), 5/16" (8mm), and 3/8" (10mm) blind fasteners and 2-piece lockbolts. The Model 254 provides the stroke required for one-cycle installations, and features a concentric (inline) pull piston and a front gland design that allows for easy piston removal. Factory-tested for 1000 cycles and featuring plated piston rods for extended seal life, the Model 254 is proven durable in a wide range of production applications. The Model 254 weighs only 8.67 pounds, adding to its ergonomics and ease of use.





The Model 256 tool, designed for highspeed production applications, is able to install up to 20 fasteners per minute. This proven Huck tool is designed to install various fasteners from 3/16" (5mm), 1/4" (6mm), 5/16" (8mm), and 3/8" (10mm) blind fasteners and 2-piece lockbolts, including steel Magna-Grip fasteners. The Model 256 provides optimum stroke for one-cycle installations, and features a concentric (inline) pull piston and front gland design that allows for easy piston removal. The 256 is factory-tested for 1000 cycles, ensuring the tool's reliability, and its plated piston rods extend seal life and adds to its overall durability. This proven production tool weighs only 11.1 pounds.